



# Synergistic effects of catalytic co-pyrolysis *Chlorella vulgaris* and polyethylene mixtures using artificial neuron network: Thermodynamic and empirical kinetic analyses

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## ABSTRACT

The catalytic pyrolysis of *Chlorella vulgaris*, high-density polyethylene (Pure HDPE) and, their binary mixtures were conducted to analyse the kinetic and thermodynamic performances from 10 to 100 K/min. The kinetic parameters were computed by substituting the experimental and ANN predicted data into these iso-conversional equations and plotting linear plots. Among all the iso-conversional models, Flynn-Wall-Ozawa (FWO) model gave the best prediction for kinetic parameters with the lowest deviation error (2.28–12.76%). The bifunctional HZSM-5/LS catalysts were found out to be the best catalysts among HZSM-5 zeolite, natural limestone (LS), and bifunctional HZSM-5/LS catalyst in co-pyrolysis of binary mixture of *Chlorella vulgaris* and HDPE, in which the  $E_a$  of the whole system was reduced from range 144.93–225.84 kJ/mol (without catalysts) to 75.37–76.90 kJ/mol. With the aid of artificial neuron network and genetic algorithm, an empirical model with a mean absolute percentage error (MAPE) of 51.59% was developed for tri-solid state degradation system. The developed empirical model is comparable to the thermogravimetry analysis (TGA) experimental values alongside the other empirical model proposed in literature

## 1. Introduction

Energy plays an irreplaceable role in human's daily lives for

centuries and also being regarded as the main principal factor for a country's socio-economic development. According to the International Energy Agency (IEA), the total world's energy from non-renewable fossil

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