Composites Science and Technology

Showkat Ahmad Bhawani Anish Khan Mohmad Nasir Mohmad Ibrahim Mohammad Jawaid *Editors*

Vegetable Oil-Based Composites Processing, Properties and Applications



Composites Science and Technology

Series Editor

Mohammad Jawaid, Laboratory of Biocomposite Technology, Universiti Putra Malaysia, INTROP, Serdang, Malaysia

This book series publishes cutting edge research monographs comprehensively covering topics in the field of composite science and technology. The books in this series are edited or authored by top researchers and professional across the globe. The series aims at publishing state-of-the-art research and development in areas including, but not limited to:

- Conventional Composites from natural and synthetic fibers
- Advanced Composites from natural and synthetic fibers
- Chemistry and biology of Composites and Biocomposites
- Fatigue damage modelling of Composites and Biocomposites
- Failure Analysis of Composites and Biocomposites
- Structural Health Monitoring of Composites and Biocomposites
- Durability of Composites and Biocomposites
- Biodegradability of Composites and Biocomposites
- Thermal properties of Composites and Biocomposites
- Flammability of Composites and Biocomposites
- Tribology of Composites and Biocomposites
- Applications of Composites and Biocomposites

Review Process

The proposal for each volume is reviewed by the main editor and/or the advisory board. The chapters in each volume are individually reviewed single blind by expert reviewers (at least two reviews per chapter) and the main editor.

Ethics Statement for this series can be found in the Springer standard guidelines here - https://www.springer.com/us/authors-editors/journal-author/journal-aut hor-helpdesk/before-you-start/before-you-start/1330#c14214 Showkat Ahmad Bhawani · Anish Khan · Mohmad Nasir Mohmad Ibrahim · Mohammad Jawaid Editors

Vegetable Oil-Based Composites

Processing, Properties and Applications



Editors Showkat Ahmad Bhawani Faculty of Resource Science and Technology Universiti Malaysia Sarawak Kota Samarahan, Malaysia

Mohmad Nasir Mohmad Ibrahim School of Chemical Sciences Universiti Sains Malaysia George Town, Malaysia Anish Khan Center of Excellence for Advanced Materials Research King Abdulaziz University Jeddah, Saudi Arabia

Mohammad Jawaid Institute of Tropical Forestry and Forest Products Universiti Putra Malaysia Serdang, Malaysia

 ISSN 2662-1819
 ISSN 2662-1827 (electronic)

 Composites Science and Technology
 ISBN 978-981-99-9958-3
 ISBN 978-981-99-9959-0 (eBook)

 https://doi.org/10.1007/978-981-99-9959-0
 ISBN 978-981-99-9959-0
 ISBN 978-981-99-9959-0

© The Editor(s) (if applicable) and The Author(s), under exclusive license to Springer Nature Singapore Pte Ltd. 2024

This work is subject to copyright. All rights are solely and exclusively licensed by the Publisher, whether the whole or part of the material is concerned, specifically the rights of translation, reprinting, reuse of illustrations, recitation, broadcasting, reproduction on microfilms or in any other physical way, and transmission or information storage and retrieval, electronic adaptation, computer software, or by similar or dissimilar methodology now known or hereafter developed.

The use of general descriptive names, registered names, trademarks, service marks, etc. in this publication does not imply, even in the absence of a specific statement, that such names are exempt from the relevant protective laws and regulations and therefore free for general use.

The publisher, the authors, and the editors are safe to assume that the advice and information in this book are believed to be true and accurate at the date of publication. Neither the publisher nor the authors or the editors give a warranty, expressed or implied, with respect to the material contained herein or for any errors or omissions that may have been made. The publisher remains neutral with regard to jurisdictional claims in published maps and institutional affiliations.

This Springer imprint is published by the registered company Springer Nature Singapore Pte Ltd. The registered company address is: 152 Beach Road, #21-01/04 Gateway East, Singapore 189721, Singapore

Paper in this product is recyclable.

Preface

This book provides solid, quantitative descriptions and reliable guidelines, reflecting the maturation and demand of the field and the development of vegetable oil-based composites. This book focuses on the different vegetable oils used for the preparation of composites such as olive oil and canola oil. The coverage of the book highlighted the most exciting fillers used in the preparation of vegetable oil-based composites. This book will be of interest to researchers working in the fields of composite materials, material science, applied science, and bio-wastes. This book will be useful for scientists working on the preparation of composite materials from natural sources. This book will be very helpful for students in the development of green and sustainable composite materials, as well as graduates in material science, chemical engineering, and biocomposite materials.

The first introductory chapter "Introduction to Vegetable Oils" covers the basic information about vegetable oils and their application, and the second chapter "Vegetable Oil Based Polymer Composites—Processing Properties and Applications" provides information about the processing and applications of vegetable oil composites. Chapters "Olive Oil Based Composites" and "Canola Oil as a Bio-additive: Properties, Processing and Applications" covers the use of olive oil and canola oil for the preparation of various composites. Chapters "Vegetable Oil Based Polyurethane Composites" and "Vegetable Oil Based Epoxy Composites" describe the polyurethane and epoxy-based vegetable oil composites and their applications. Chapters "Fiber Reinforced Vegetable Oil Based Vinyl Polymer Composites" and "Natural Fiber Reinforced Vegetable Oil Composites. The last two chapters "Vegetable Oil Based Nanoclay Composites" and "Carbon Nanotube and Graphene-Reinforced Vegetable Oil-Based Nanocomposites" describe about vegetable oil composites based on nano clay, carbon nanotubes and graphene-reinforced materials.

Finally, we assure the readers that the information provided in this book can serve as a very important tool for anyone working on vegetable oil composites. We are grateful to all the authors who contributed chapters to this book and who helped to turn our thoughts into reality. Lastly, we are grateful to the Springer team for their continuous support at every stage to make it possible to publish on time.

Kota Samarahan, Malaysia Jeddah, Saudi Arabia George Town, Malaysia Serdang, Malaysia Showkat Ahmad Bhawani Anish Khan Mohmad Nasir Mohmad Ibrahim Mohammad Jawaid

Contents

Introduction to Vegetable Oils Saba Farooq and Zainab Ngaini	1
Vegetable Oil Based Polymer Composites—Processing Properties and Applications Aboobucker Sithique M.	21
Olive Oil Based Composites Carlo Santulli, Mirajul Alam Sarker, and Md Enamul Hoque	43
Canola Oil as a Bio-additive: Properties, Processing and Applications Farzana Ahmad, Sohail Abbas, Amina Bibi, Mohammad Luqman, and Muhammad Jamil	59
Vegetable Oil Based Polyurethane Composites	87
Vegetable Oil Based Epoxy Composites Akash Pratim Bora, Pragati Agrawal, and Sumit H. Dhawane	107
Fiber Reinforced Vegetable Oil Based Vinyl Polymer Composites Shelly Biswas	133
Natural Fiber Reinforced Vegetable Oil Composites Sandip Budhe, Praveen Kumar Ghodke, Akash Pratim Bora, and Sumit H. Dhawane	145

Introduction to Vegetable Oils



Saba Farooq and Zainab Ngaini

Abstract Vegetable oil (VO) is a naturally occurring hydrocarbon in innumerable compositions and abundantly found in natural plants, seeds and fruits. Vegetable oils have gained a mammoth consideration in this new era due to their limitless applications in different sectors including biofuels, food, soaps, cosmetics, textile, paint and coating, and plastic industries. Numerous researches have been accomplished to improve vegetable oil extraction and usage in significant applications as binders, polymerizations and lubricants. This chapter recapitulates the basic introduction, composition, classification of vegetable oils and their significant roles in daily life. The most acquainted applications of vegetable oils are also summarized in this chapter.

Keywords Fat · Glyceride · Hydrocarbon · Cooking · Epoxide · Fuel industry

1 Introduction

Earlier human civilization preferred animal fats such as butter formed from the milk of goats, cattle and sheep, instead of vegetable oil. Vegetable oil discovery and development was originated as an alternative source. Afterward, the oilseeds pressing and the extraction especially from olives became the primary source of cooking oil. Other resources such as radishes, sesame seeds, or flax seeds have also been used for oil production. In the medieval period Egyptians, Chinese, and Europeans produced infusions of aromatic or medicinal plants (e.g., cinnamon and clove) in vegetable oils as solvents for nutritional and therapeutic purposes [1]. They used vegetable oils for preserving food [2], bio-lubricant [3], coating materials [4], tissue engineering

S. Farooq · Z. Ngaini (⊠)

Faculty of Resource Science and Technology, University of Malaysia Sarawak, 94300 Kota Samarahan, Sarawak, Malaysia e-mail: nzainab@unimas.my

S. Farooq

Department of Basic & Applied Chemistry, Faculty of Science and Technology, University of Central Punjab, Lahore 54000, Pakistan

[©] The Author(s), under exclusive license to Springer Nature Singapore Pte Ltd. 2024 S. A. Bhawani et al. (eds.), *Vegetable Oil-Based Composites*, Composites Science and Technology, https://doi.org/10.1007/978-981-99-9959-0_1

12 Perspective and Conclusion

Vegetable oils are low cost, biodegradability, commercially available and outstanding environmental aspects and enriched bioactive compounds. Scientists and researchers may develop novel technologies for the synthesis of polymers, binder, energy provider moieties with low solvent and mild temperatures, solvent-free, at room temperature requirements contributed to maintaining high yields and atom efficiency. Further modifications of vegetable oil-derived materials are still needed to introduce innovative properties; with improved performance, affordable cost and ecofriendly. With extensive and persistent research efforts, VO material will be beneficial in many industries and in the future.

Acknowledgements The authors would like to thank the Ministry of Higher Education Malaysia for financial support through FRGS/1/2019/STG01/UNIMAS /01/1.

References

- Pitts M, Dorling D, Pattie C (2007) Oil for food: the global story of edible lipids. J World-Syst Res XIII(1):12–32. https://doi.org/10.5195/jwsr.2007.358
- Hughes NE, Marangoni AG, Wright AJ, Rogers MA, Rush JWE (2009) Potential food applications of edible oil organogels. Trends Food Sci Technol 20(10):470–480. https://doi.org/ 10.1016/j.tifs.2009.06.002
- 3. Karmakar G, Ghosh P, Sharma B (2017) Chemically modifying vegetable oils to prepare green lubricants. Lubricants 5(4):44. https://doi.org/10.3390/lubricants5040044
- 4. Meadows SS, Hosur MV, Tcherbi-Narteh A, Jeelani S (2017) Optimization studies on the synthesis and characterization of bio-based epoxidized soybean oil (ESBO). In: 21st international conference on composite materials, p 10
- Liu Z et al (2012) Phosphoester cross-linked vegetable oil to construct a biodegradable and biocompatible elastomer. Soft Matter 8(21):5888–5895. https://doi.org/10.1039/c2sm25115a
- Lappi H, Alén R (2011) Pyrolysis of vegetable oil soaps—palm, olive, rapeseed and castor oils. J Anal Appl Pyrolysis 91(1):154–158. https://doi.org/10.1016/j.jaap.2011.02.003
- Athar M, Nasir SM (2005) Taxonomic perspective of plant species yielding vegetable oils used in cosmetics and skin care products. Afr J Biotechnol 4(1):36–44
- Berdick M (1972) The role of fats and oils in cosmetics. J Am Oil Chem Soc 49(7):406–408. https://doi.org/10.1007/BF02582522
- Liu X, Wang R (2018) Upgrading of carbohydrates to the biofuel candidate 5ethoxymethylfurfural (EMF). Int J Chem Eng 2018:1–10. https://doi.org/10.1155/2018/231 6939
- Lee K-R, Kim E-H, Kim K-H, Park J-S, Kim HU (2017) Vegetable oil production in vegetative plant tissues. Plant Biotechnol Rep 11(6):385–395. https://doi.org/10.1007/s11816-017-0460-9
- 11. Chen NY, Koenig LR (1985) Carbohydrates to hydrocarbons. US 4503278
- Shaarani FW, Bou JJ (2017) Synthesis of vegetable-oil based polymer by terpolymerization of epoxidized soybean oil, propylene oxide and carbon dioxide. Sci Total Environ 598:931–936. https://doi.org/10.1016/j.scitotenv.2017.04.184
- Chen J, Beaufort MDL, Gyurik L, Dorresteijn J, Otte M, Gebbink RJMK (2019) Highly efficient epoxidation of vegetable oils catalyzed by a manganese complex with hydrogen peroxide and acetic acid. Green Chem 21(9):2436–2447