



Palm Oil Fuel Ash-Based Eco-Friendly Concrete Composite: A Critical Review of the Long-Term Properties

Mugahed Amran ^{1,2,*}, Yeong Huei Lee ³, Roman Fediuk ⁴, Gunasekaran Murali ⁵, Mohammad Ali Mosaberpanah ⁶, Togay Ozbakkaloglu ⁷, Yee Yong Lee ⁸, Nikolai Vatin ⁹, Sergey Klyuev ¹⁰, and Maria Karelia ¹¹

- ¹ Department of Civil Engineering, College of Engineering, Prince Sattam Bin Abdulaziz University, Alkharj 16273, Saudi Arabia
- ² Department of Civil Engineering, Faculty of Engineering and IT, Amran University, Quhal 9677, Yemen
- ³ Department of Civil and Construction Engineering, Faculty of Engineering and Science, Curtin University, CDT 250, Miri 98009, Malaysia; yhlee@civil.my
- ⁴ Polytechnic Institute, Far Eastern Federal University, 690922 Vladivostok, Russia; roman44@yandex.ru
- ⁵ School of Civil Engineering, SASTRA Deemed to Be University, Thanjavur 613404, India; murali@civil.sastra.ac.in
- ⁶ Department of Civil Engineering, Cyprus International University, 99258 Nicosia, Turkey; mmosaberpanah@ciu.edu.tr
- ⁷ Ingram School of Engineering, Texas State University, San Marcos, TX 78666, USA; togay.oz@txstate.edu
- ⁸ Department of Civil Engineering, Faculty of Engineering, Universiti Malaysia Sarawak, Kota Samarahan 94300, Malaysia; yylee@unimas.my
- ⁹ Peter the Great St. Petersburg Polytechnic University, 195251 St. Petersburg, Russia; vatin@mail.ru
- ¹⁰ Department of Theoretical Mechanics and Strength of Materials, Belgorod State Technological University Named after V.G. Shukhov, 308012 Belgorod, Russia; klyuyev@yandex.ru
- ¹¹ Department of Machinery Parts and Theory of Mechanisms, Moscow Automobile and Road Construction University, 125319 Moscow, Russia; karelinamu@mail.ru
- Correspondence: m.amran@psau.edu.sa or mugahed_amran@hotmail.com

Abstract: Rapid global infrastructural developments and advanced material science, amongst other factors, have escalated the demand for concrete. Cement, which is an integral part of concrete, binds the various individual solid materials to form a cohesive mass. Its production to a large extent emits many tons of greenhouse gases, with nearly 10% of global carbon (IV) oxide (CO₂) emanating from cement production. This, coupled with an increase in the advocacy for environmental sustainability, has led to the development of various innovative solutions and supplementary cementitious materials. These aims to substantially reduce the overall volume of cement required in concrete and to meet the consistently increasing demand for concrete, which is projected to increase as a result of rapid construction and infrastructural development trends. Palm oil fuel ash (POFA), an industrial byproduct that is a result of the incineration of palm oil wastes due to electrical generation in power plants has unique properties, as it is a very reactive materials with robust pozzolanic tendencies, and which exhibits adequate micro-filling capabilities. In this study, a review on the material sources, affecting factors, and durability characteristics of POFA are carefully appraised. Moreover, in this study, a review of correlated literature with a broad spectrum of insights into the likely utilization of POFA-based eco-friendly concrete composites as a green material for the present construction of modern buildings is presented.

Keywords: palm oil fuel ash; long-term properties; geopolymer concrete; durability

1. Introduction

Global warming, climate change, and more recently the concept of environmental sustainability have been major concerns as their adverse effects cannot be over-emphasized [1]. The introduction and incessant accumulation of harmful waste materials into the environment, along with certain industrial processes, which emit excessive volumes of greenhouse



Citation: Amran, M.; Lee, Y.H.; Fediuk, R.; Murali, G.; Mosaberpanah, M.A.; Ozbakkaloglu, T.; Yong Lee, Y.; Vatin, N.; Klyuev, S.; Karelia, M. Palm Oil Fuel Ash-Based Eco-Friendly Concrete Composite: A Critical Review of the Long-Term Properties. *Materials* 2021, *14*, 7074. https:// doi.org/10.3390/ma14227074

Academic Editor: Alexandre Bogas

Received: 19 April 2021 Accepted: 31 May 2021 Published: 22 November 2021

Publisher's Note: MDPI stays neutral with regard to jurisdictional claims in published maps and institutional affiliations.



Copyright: © 2021 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/).